x4

x4/x6

x4/x6

x2/x3

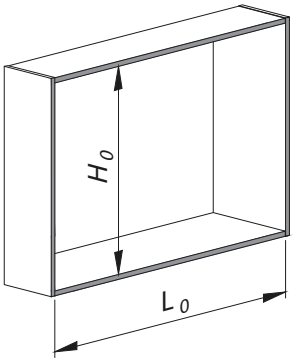
x28/x42

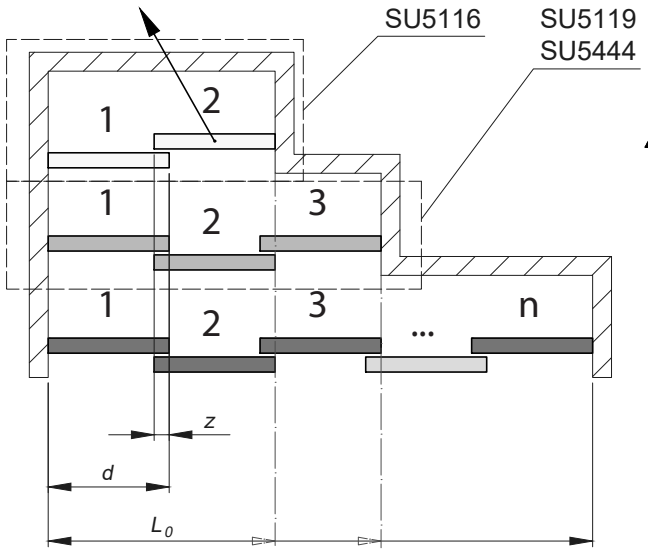
x20-x44

70 kg

$$d = \frac{L_0 + z}{2}$$

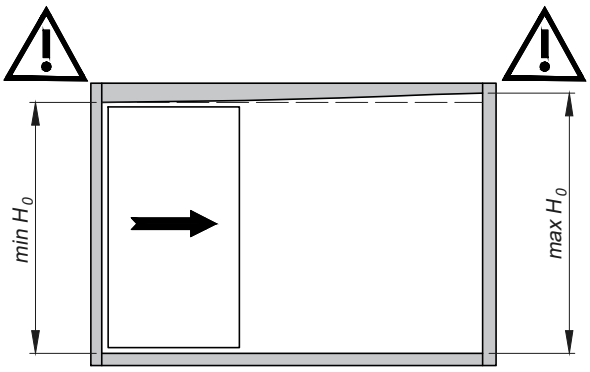
$z = 40$





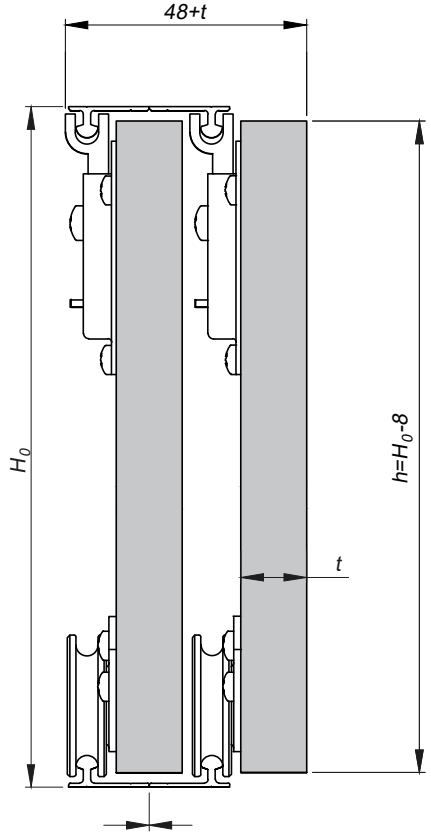
$$d = \frac{L_0 + (n-1)\cdot z}{n}$$

$z = 40$

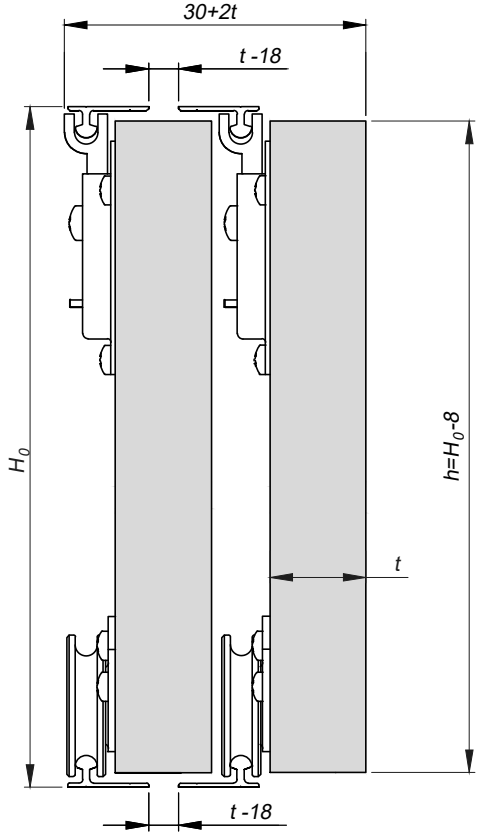


$max\ H_0\ -\ min\ H_0 \le 4$

t≤18



t>18



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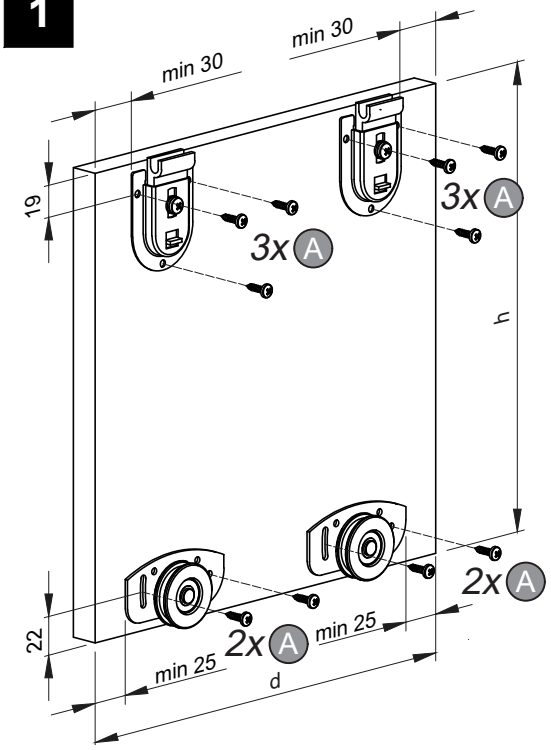

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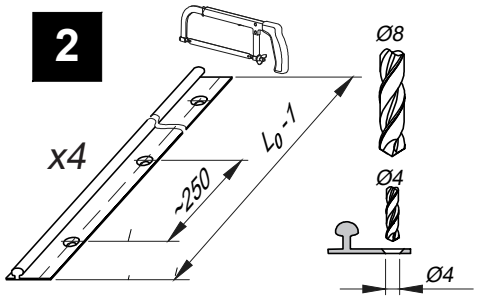

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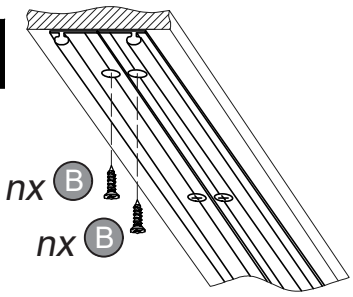
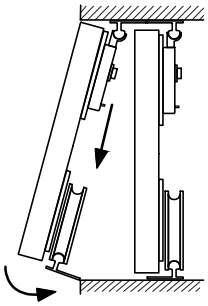


L [mm]	1200	1500	1800	1940	2000	2400	3000
n	5	7	7	8	8	9	11

4



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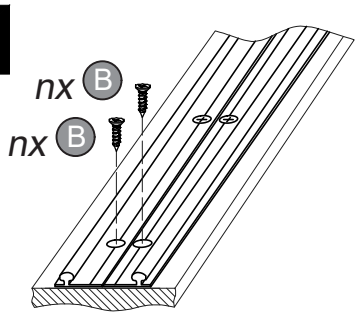

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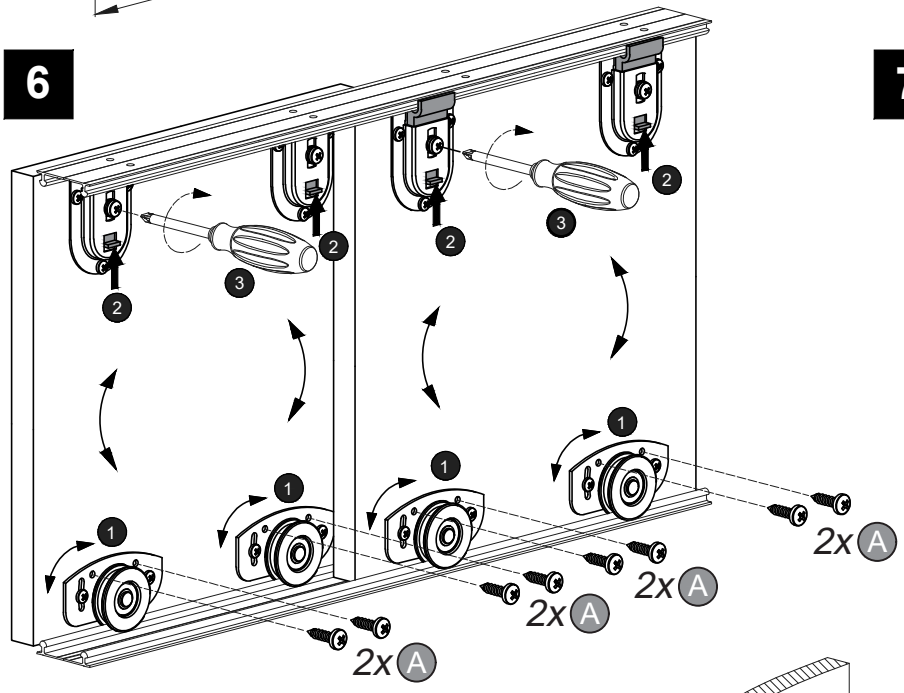

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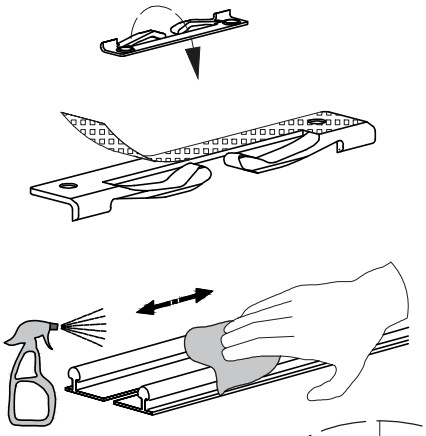
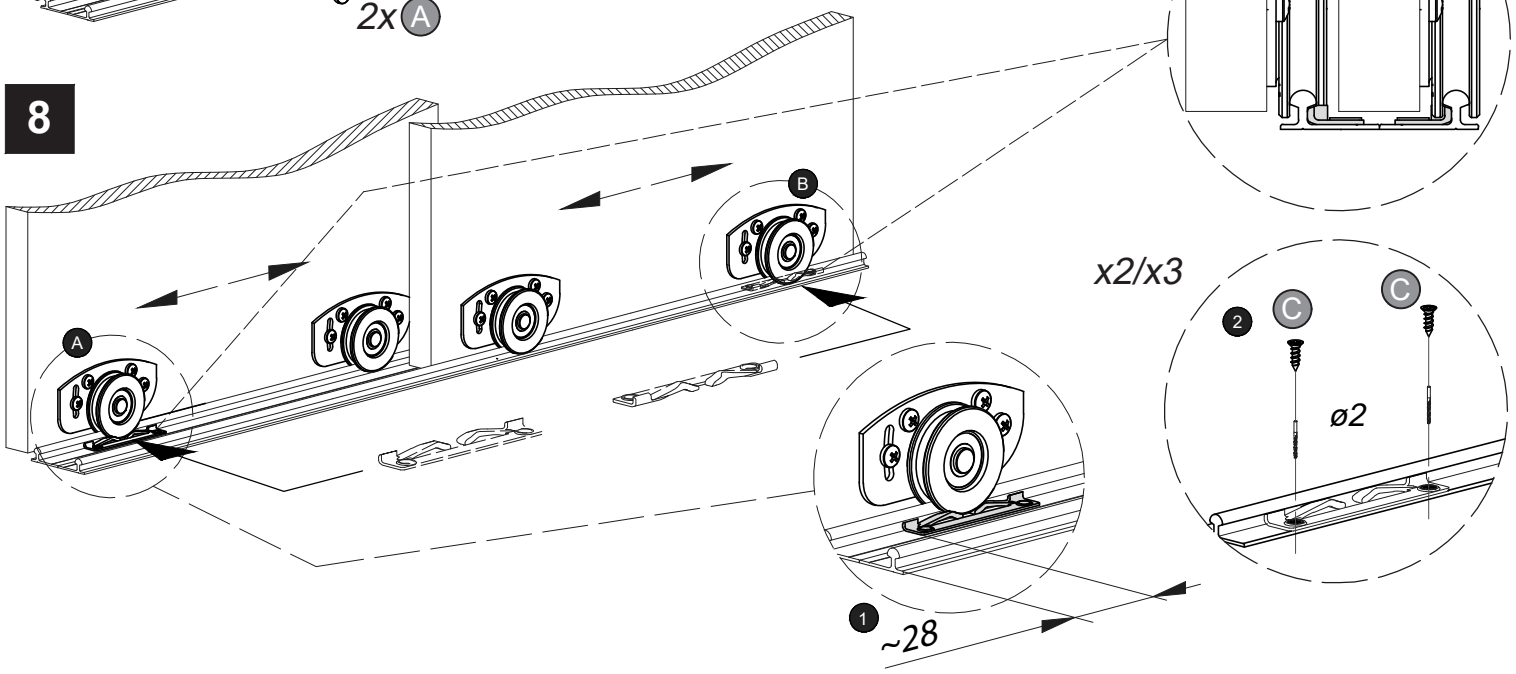
8